

REVISED LIST OF CENTRALISED WASHERY ITEMS

Sl.No	Item Group	Centralised Items
1	MIO	All items (powder, coarse & fine MIO)
2	Idler & Rollers	All items
3	Pipes	All items
4	Bearings	All items (but to be treated as decentralized from 07-08 as per decision of FDs, till finalization of R/C at CCL Hqrs.
5	Pump spares	Items as per given list A
6	Spares of Bucket Elevators	All items except roller, bush, pins if being procured separately and not as part of assembly.
7	Spares of Chain, Con.Single Point loading system	All items except roller, bush, pins if being procured separately and not as part of assembly
8	Spares of Sreens	1. Live frames of all types of screens.
		2.Vibrators complete assembly (both mechanical vibrators and unbalance motors)
		3. Drive Unit Assly. Of USL/USK Screens.
		4. Cardia shaft & Traverse Pipe
9	Spares of Crushers, Impact Breakers	1.Crusher Segments.
		2. Crusher's Roll Cylinders.
		3. Spares of Crushers as per List B.
10	Spares of Blowers	Casing, Lobe assemblies.
11	Batac. Jigs (Mech spares)	All items
12	Spares of Screen Pannels	1. Wedge wire panels, 2. Woven wire panels
13	Spares of Ball Mill	Liners set of ball mills and grinding media bells.
14	Spares of Thickener	All items
15	Spares of Flotation Cells, Drum Filters, Filters	High flow valves, barrel assly.paddle assly. Paddle, Impeller, Drive assembly.
16	Spares of Centrifuges	All items
17	Cyclones	Only complete Cyclones centralized rest items decentralized.
18	Frother	All Items
19	Flocculant	All items
20	Washery Beltings	Comes under consumables – centralised.
21	Wilflay pump spares all models (50K/100J/150K/200K)	Intake chamber IS 1030 Gr.I
		Impeller/Runner Nihard Gr. IB IS: 4771
		Casing Nihard Gr. IB IS:4771
		Pedestal block CIFG 160
		Long Cylinder CIFG 150
21	Ropu Pumps all Models (200/650 M2)	Impeller IS 3444 Gr.V
		Casing (Volute) IS 3444 Gr.V
		Wear plate (Inner) IS 3444 Gr.V
		Wear Plate (Outer) IS 3444 Gr.V
23	Gay Pump Spares, All Models (5, Gay/B Gay/ 12 Gay)	Impeller Drg nos. 41.00.02 matl: C 0.6 – 0.7%. Cr. 13-16%: Ni 3.5-5%. Mo 0.7-1.02% Mn 1.25-1.5%, Si 1.02% max, S&P 0.04% max.
		Suction lead (or lead plate drg no. KTVV/M/4/89 Mati Nihard Gr. 1B IS 4771

ANNEXURE- 'A'

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Sl.No		Item Group	Centralised Items
			Inner casing (Internal Housing drg. Nos.41.00.01 Mati IS 1030 Gr.1)
			Pedestal block
			Outside and inside cover (Pump body)
23		PLS 450 Pump Spares	Impeller Nihard IB IS 4771
			Casing Nihard IB IS 4771
			End Cover Nihard IB IS 4771
			Side covers IS 4771 Nihard IB (One set of inner & outer)
			Liners IS 4771 Nihard IB (one set of Two nos.)
25	ANNEXURE- 'B'	Spares of JAPANESE CRUSHER, Kargali(W)	Roll Cylinder Completer with shaft & Pulleys Counter Shaft Assembly – consisting of (a) Counter Shaft, Material – EN 19 – 1 No.(b) Driven Pinion 14 teeth, Material – EN 24 – 1 no. , (c) Couplin Hub, Material – Cast Steel – 2 nos., (d) Spacer, Material – Cast Steel – 5 nos. (In set)
26		Spares of DOUBLE ROLL CRUSHER WHD 150/150 HWIL Make, Rajrappa (W)	Wearing plate (RH) complete in set Wearing plate (LH) complete in set Roll cylinder completer with shaft & pulleys.
27		Spares of MCNALLY DOUBLE ROLL CRUSHER, RAJRAPPA (W)	Roll cylinder completer with shaft & pulleys.
28		Spares of Double roll crusher 1250X1500X1500, Type WDE, Make-KHD/HWI, KEDLA(W)	Wearing plate (RH) complete in set Wearing plate (LH) complete in set Roll cylinder completer with shaft & pulleys.